U.S. PTO Customer No. 25280 Case No.: 5132

Serial No.: 09/767,651 Inventor(s): Willauer et al.

## AMENDMENTS TO THE SPECIFICATION

On page 1, in the Title:

"METHOD OF FORMING A THREE- MULTI- DIMENSIONAL CAMOUFLAGE FA

On page 2, in the paragraph from line 3 through line 23:

In the embodiment illustrated, the base textile 100 is a textile formed of a thermoplastic material, or blends of thermoplastic materials and non-thermoplastic materials such as man-made or natural materials. The base textile 100 can be woven (such as **plan plain** or satin weave), knitted, non-woven, or the like. It has been found that base textiles with a more open or loose construction provide a better contrast between the flat regions 120 and the puckered or wrinkled regions 130 of the final material 10. In one embodiment, the yarns forming the base textile 100 are a polyester material. In another embodiment, the yarns forming the base textile 100 are nylon. The base textile 100 can be formed of monofilament, multifilament, and/or staple yarns. Additionally, the yarns forming the base textile 100 can be textured yarns. It has also been found that textiles with lower weights per square area perform better as the base textile than heavier textiles. In one embodiment, the base textile 100 is a plain weave textile formed of 70 denier per yarn textured polyester yarn, with about 90 yarns per inch in the warp direction and about 85 yarns per inch in the fill direction, and a weight of about 2.2 oz/yd².